



FULL CIRCLE P A D D I N G Inc.

DESCRIPTION

New design eliminates upper back pad and ability to use machine as leg press which can jam the seat adjust handle on the seatrack.



Current Design



New Design

AFFECTED MODELS

All Pro2 Horizontal Calf machines built before 6/15/09.

Serial Number Range

PSHC000001 – PSHC0309002 (pending 6/15/09 date)

PSHCSE000001 – PSHCSE0409007 (pending 6/15/09 date)

SOLUTION

Order and install PSHC Seat Weldment Kit-

Part number: **8740001** (Please include frame color with order)

KIT CONTENTS

Item No.	Description	Qty.
8712300	WLDMT, PSHC SEAT	1
8417295	WLDMT, ROLLER SEAT HANDLE	1
3238502	CAP, 1/2 X 5/8 X 3	1
8416801	SEATRACK SERRATED	1
7564401	SEATRACK, FLAT	1
7422001	LABEL, SEAT INST	1
3236217	M10 X 1.5 X 100 SHCS, LOW HEAD	1
3236801	NUT, NYLOCK M10 X 1.5 SS	1
3236601	WASHER, 3/8 SAE STAINLESS STEEL	1
7442701	SPRING, PRO2 HANDLE TORSION	1

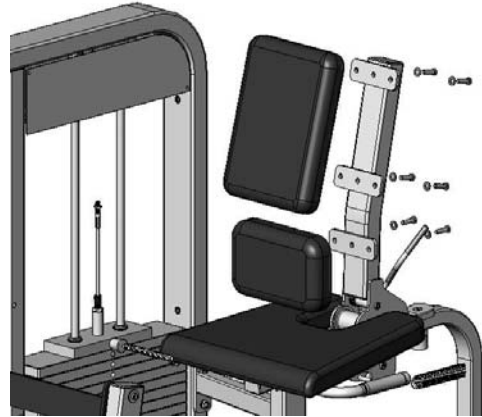


REQUIRED TOOLS

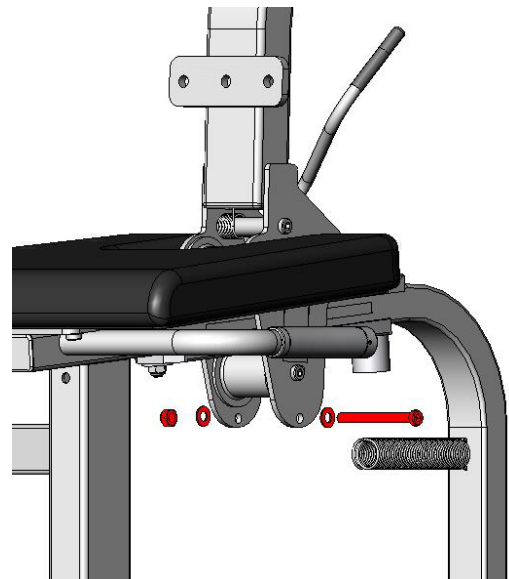
- One - 7mm Allen Wrench
- One – 17mm Box End Wrench
- One - Rubber mallet

PROCEDURE

1. Remove hardware from back pad and lumbar pad. Set aside hardware and pads. Note that the large back pad will no longer be needed.



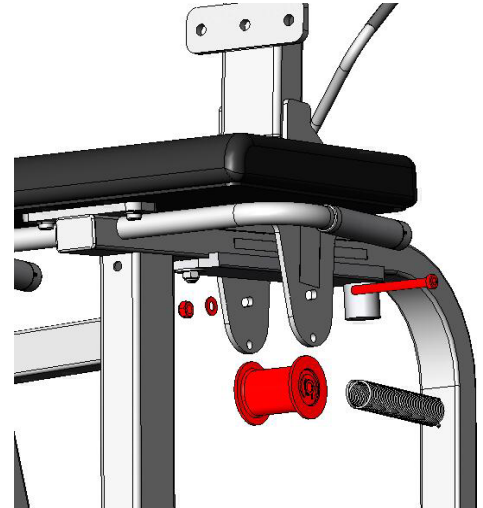
2. Engage seat handle and slide seat assembly to rear of machine. Remove bottom bolt, nut and washers so the spring can be disconnected from seat weldment.



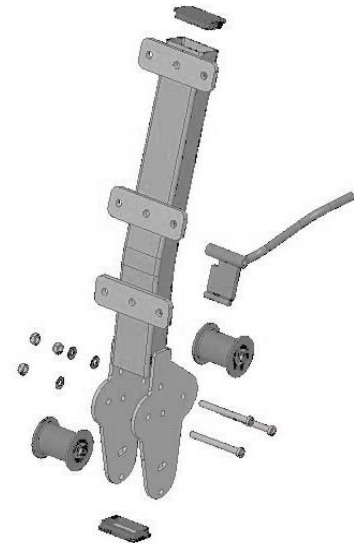


3. Once the bottom roller hardware is removed during this step, the seat weldment assembly will no longer be supported and could fall.

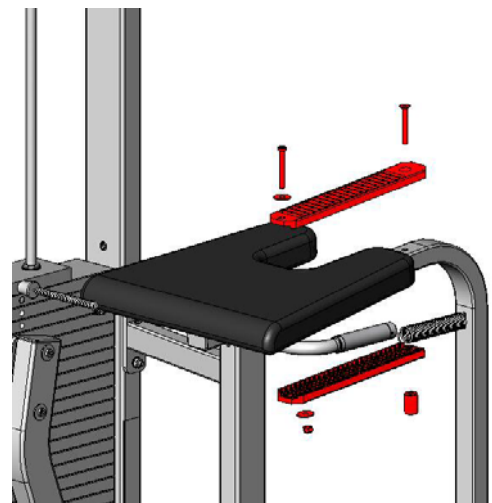
Remove the bolt, nut and washer and bottom roller. Remove seat assembly from machine.



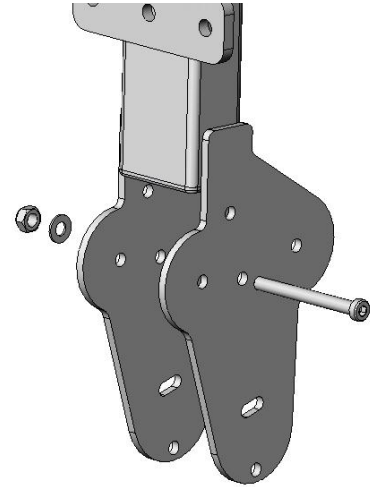
4. Remove remaining components from existing weldment. Discard of old handle and seat weldment.



5. Remove the seatracks and hardware. Install new seatracks with existing hardware: tighten to 20-25 FT-LBS (27—34 Nm).



6. Ensure that the bolt, washer and nut supplied with the kit are installed in the center bolt-hole in the new weldment. Install if not done so already: tighten to 20-25 FT-LBS (27—34 Nm).



7. Install existing components from step 4 onto the new seat weldment: tighten to 20-25 FT-LBS (27—34 Nm).
8. Place seat assembly onto the machine and install existing bottom roller and hardware through the slotted bolt-hole. Pull upward on hardware while tightening to snug roller to seatrack: tighten to 20-25 FT-LBS (27—34 Nm).
9. Install existing bottom hardware through weldment and spring: tighten to 20-25 FT-LBS (27—34 Nm).
10. Install existing lumbar pad and hardware: tighten to 40-45 IN-LBS (4.5—5 Nm).
11. Cycle seat forward and backward to ensure proper working order.